



Permissible Variations in Size of:

Hot finished Hexagonal Bars

Square size	Permissible Variation	
	<u>Over</u>	<u>Under</u>
1/4" to 1/2" incl	0.007"	0.007"
Over 1/2" to 1"	0.010"	0.010"
Over 1" to 1-1/2"	0.021"	0.021"
Over 1-1/2" to 2"	0.0312"	0.0312"
Over 2" to 2-1/2"	0.0468"	0.0468"
Over 2-1/2" to 3-1/2"	0.0625	0.0625

Cold finished Hexagonal Bars

Square size	<u>Over</u>	<u>Under</u>
	1/8" to 5/16" excl	0.0"
5/16" to 1/2" excl	0.0"	0.003"
1/2" to 1" incl	0.0"	0.004"
Over 1" to 2"	0.0"	0.006"
Over 2" to 3"	0.0"	0.008"
Over 3"	0.0"	0.010"