

Fidelity Stainless Ltd.



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Pipe - Permitted Variations in Wall Thickness

<u>NPS Designator</u>	<u>Tolerance % from Nominal</u>	
	<u>Over</u>	<u>Under</u>
1/8 to 2 1/2 incl. All t/D ratios	20.0	12.5
3 to 18 incl, t/D up to 5% incl.	22.5	12.5
3 to 18 incl, t/D > 5%	15.0	12.5
20 and larger, welded all t/D ratios	17.5	12.5
20 and larger, seamless, t/D up to 5% incl.	22.5	12.5
20 and larger, seamless, t/D > 5%	15.0	12.5

t = Nominal Wall Thickness
D = Ordered Outside Diameter