

Fidelity Stainless



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303 Hexagon Bar

MATERIAL SPECIFICATIONS

PREPARED BY: H POPE

REVISION DATE: 03/15/13

MATERIAL	STAINLESS HEXAGON BAR 303 R/L 12-14'	COLD DRAWN
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SPECIFICATIONS	ALL SPECIFICATIONS WITH LATEST YEAR REVISIONS AISI 303 UNS S30300 ASTM A314, ASTM A320 B8F CL1, ASTM A388, ASTM A484, ASTM A582 AMS 5640-TYPE 1, QQ-S-764B AMD2 COND. A, MIL-S-862 B, EN 10204-3.1
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<u>CHEMICAL ANALYSIS</u>			<u>MECHANICAL PROPERTIES</u>	
Carbon (C)	.15	aim .02-.08	Tensile Strength	up to 1/2" 85/125 KSI
Chromium (Cr)	17.00/19.00		(U.T.S.)	over 1/2 " 75 Ksi
Copper (Cu)	.75		Yield Strength	25 Ksi
Manganses (Mn)	2.00		(Yield)	
Molybdenum (Mo)	.75		Elongation	30%
Nickel (Ni)	8.00/10.00		(Ei. or Elong.)	
Others (if any)		report content	Reduction of Area	40%
Phosphorous (P)	.20		(R.A. or Red.)	
Silicon (Si)	1.00		Hardness	140/255 BHN
Sulfur (S)	.25 MIN	aim .30-.40	(RB,RC,or BHN,HB)	aim 160-180

All singular chemistry values are
MAXIMUM unless otherwise noted

All singular chemistry values are
MINIMUM unless otherwise noted

OTHER TEST(S) AND/OR REQUIREMENTS

MACRO ETCH TEST & MICRO STRUCTURE TO BE SATISFACTORY
MERCURY FREE CONTAMINATION STATEMENT
FREE FROM RADIOACTIVE CONTAMINATION
NO WELDING OR WELD REPAIR STATEMENT
EDDY CURRENT TESTED
SOLUTION ANNEALED CONDITION A, TEMP. 1040C/1900F MINIMUM AND WATER QUENCHED
FINISHED CONDITION, MELT AND HOT WORKING PRACTICES TO BE REPORTED
GRADE AND HEAT NUMBER MUST BE METAL STAMPED AT BOTH ENDS ON SIZES 1" DIA. AND LARGER
REPORT GRAIN SIZE PER ASTM E112-96
COLOUR CODE BLUE
BUNDLE WEIGHT - 2200 LBS MAXIMUM

IMPORTANT:

ORIGINAL CERTIFICATES OF CHEMICAL & PHYSICAL ANALYSIS REQUIRED TWO (2) WEEKS BEFORE SHIPMENT ARRIVES
ALL TEST REPORTS MUST STATE COUNTRY OF ORIGIN
TEST REPORTS MUST HAVE THE SIGNATURE NAME AND TITLE PRINTED
ALL TEST REPORTS MUST BE SIGNED BY AUTHORIZED PERSON