

Fidelity Stainless



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304/L WELDED PIPE

MATERIAL SPECIFICATIONS

PREPARED BY: H. POPE

REVISION DATE: 03/15/2013

MATERIAL	304/304L STAINLESS STEEL WELDED PIPE	COLD/HOT FINISHED
	LENGTH 20' PLAIN ENDS	DUAL CERTIFIED

SPECIFICATIONS	ALL SPECIFICATIONS WITH LATEST YEAR REVISIONS ASTM A 312, ASTM A262 PRACTICE E, ASTM A 999 ASME SA 312, NACE MR 0175, NACE MR 0103, EN 10204 3.1
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<u>CHEMICAL ANALYSIS</u>	<u>MECHANICAL PROPERTIES</u>
Carbon (C) .035	Tensile Strength 75 KSI 515 Mpa
Manganes (Mn) 2.00	Yield Strength 30 KSI 205 Mpa
Phosphorus (P) .045	Elongation 35%
Sulfur (S) .03	2 inch min %
Silicon (Si) 1.00	Hardness 90 HRB maximum
Chromium (Cr) 18.00-20.00	
Nickel (Ni) 8.00-13.00	
Molybdenum (Mo) 2.00-3.00	
Titanium (Ti)	
Nitrogen (N)	
Copper (Cu)	
Cobalt (Co)	
Other	

All singular chemistry values are
MAXIMUM unless otherwise noted

All singular mechanical values are
MINIMUM unless otherwise noted

OTHER TEST(S) AND/OR REQUIREMENTS

BEND AND FLATTENING TEST

ULTRASONIC, EDDY CURRENT, OR HYDROSTATIC PRESSURE TESTED

TYPE OF NON-DESTRUCTIVE ELECTRIC TEST PERFORMED, OR ACTUAL HYDROSTATIC

TEST PRESSURE FOR MATERIAL SUBJECT TO THIS TEST.

MERCURY FREE CONTAMINATION STATEMENT

NO RADIOACTIVE CONTAMINATION STATEMENT

SOLUTION ANNEALED TEMP. 1900 F / 1040 C MINIMUM AND WATER QUENCHED OR RAPIDLY COOLED

HEAT TREATMENT, FINISHED CONDITION AND MELTING PROCESS MUST BE REPORTED.

PLAIN ENDS, 20 FOOT LENGTHS

ALL PIPE TO BE CONTINUOUSLY LINE MARKED. MARKING INK MUST NOT CONTAIN HALOGENS.

EACH SIZE AND HEAT MUST BE BUNDLED SEPARATELY AND CLEARLY TAGGED

STANDARD SEA WORTHY PACKING. COMPLETELY WRAPPED WITH LIFTING NYLON STRAPS

BUNDLE WEIGHT 2000 LBS MAXIMUM

IMPORTANT:

ORIGINAL CERTIFICATES OF CHEMICAL & PHYSICAL ANALYSIS REQUIRED TWO (2) WEEKS BEFORE SHIPMENT ARRIVES

ALL TEST REPORTS MUST STATE COUNTRY OF ORIGIN

TEST REPORTS MUST HAVE THE POSITION AND NAME OF AUTHORIZED PERSON PRINTED

ALL TEST REPORTS MUST BE SIGNED

ISO CERTIFIED STATEMENT