

# Fidelity Stainless



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## 410 Round Bar

### MATERIAL SPECIFICATIONS

PREPARED BY: H POPE

REVISION DATE: 03/15/13

|                 |                                       |               |        |
|-----------------|---------------------------------------|---------------|--------|
| <b>MATERIAL</b> | STAINLESS ROUND BAR 410<br>R/L 12-14' | SMOOTH TURNED | RMS 50 |
|-----------------|---------------------------------------|---------------|--------|

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| <b>SPCIFICATIONS</b> | ALL SPECIFICATIONS WITH LATEST YEAR REVISIONS<br>AISI 410 UNS# S41000<br><br>ASTM A276, ASTM A479, ASTM A484, ASME SA479,<br>AMS-QQ-S-763 COND A, AMS 5613, EN 10204-3.1 |
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| <u>CHEMICAL ANALYSIS</u>      | <u>MECHANICAL PROPERTIES</u>            |
|-------------------------------|---|
| Carbon ( C ) .15              | Tensile Strength 70/115 KSI<br>(U.T.S.) |
| Chromium (Cr) 11.50-13.50     | Yield Strength 40 KSI<br>(Yield)        |
| Copper (Cu) .50               | Elongation 20%<br>(Ei. or Elong.)       |
| Manganses (Mn) 1.00           | Reduction of Area 45%<br>(R.A. or Red.) |
| Molybdenum (Mo) .50           | Hardness 223 BHN MAX<br>(RB,RC,or BHN)  |
| Nickel (Ni) .75               |   |
| Nitrogen (N) .08              |   |
| Other (if any) report content |   |
| Phosphorous (P) .04           |   |
| Silicon (Si) 1.00             |   |
| Sulfur (S) .03                |   |

All singular chemistry values are  
MAXIMUM unless otherwise noted

All mechanical properties are  
MINIMUM unless otherwise noted

### OTHER TEST(S) AND/OR REQUIREMENTS

MACRO ETCH TEST & MICRO STRUCTURE TO BE SATISFACTORY  
MERCURY FREE CONTAMINATION STATEMENT  
FREE FROM RADIOACTIVE CONTAMINATION  
NO WELDING OR WELD REPAIR STATEMENT  
SOLUTION ANNEALED CONDITION A. TEMP. 955C/1750F MINIMUM AND WATER QUENCHED  
HEAT TREATMENT AND SOAK TIME MUST BE REPORTED.  
FINISHED CONDITION RMS 50 MAX , MELT AND HOT WORKING PRACTICES TO BE REPORTED  
GRADE AND HEAT NUMBER MUST BE METAL STAMPED AT BOTH ENDS ON SIZES 1" DIA. AND LARGER  
COLOUR CODE GREY  
BUNDLE WEIGHT - 2200 LBS MAXIMUM

### IMPORTANT:

ORIGINAL CERTIFICATES OF CHEMICAL & PHYSICAL ANALYSIS REQUIRED TWO (2) WEEKS BEFORE  
SHIPMENT ARRIVES  
ALL TEST REPORTS MUST STATE COUNTRY OF ORIGIN  
TEST REPORTS MUST HAVE THE SIGNATURE NAME AND TITLE PRINTED  
ALL TEST REPORTS MUST BE SIGNED BY AUTHORIZED PERSON