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## 303 Square Bar

## MATERIAL SPECIFICATIONS PREPARED BY: M POPE

| MATERIAL      | STAINLESS SQUARE BAR 303<br>R/L 12-14'                                | COLD DRAWN |  |  |
|---------------|---|------------|--|--|
| SPCIFICATIONS | ALL SPECIFICATIONS WITH LATEST YEAR REVISIONS<br>AISI 303 UNS# S30300 |            |  |  |
|               | ASTM A314, ASTM A320 B8F CL1, AS<br>AMS 5640 TYPE 1, QQ-S-764B AMD2   | ·          |  |  |

| CHEMCIAL ANALYSIS |             |                | MECHANICAL PROPERTIES |            |             |
|-------------------|-------------|----------------|-----------------------|------------|-------------|
| Carbon ( C)       | .15         | aim .0208      | Tensile Strength      | up to 1/2" | 85/125 KSI  |
| Chromium (Cr)     | 17.00/19.00 |                | (U.T.S.)              | over 1/2 " | 75 Ksi      |
| Copper (Cu)       | .75         |                | Yield Strength        |            | 25 Ksi      |
| Manganses (Mn)    | 2.00        |                | (Yield)               |            |             |
| Molybdenum (Mo)   | .75         |                | Elongation            |            | 30%         |
| Nickel (Ni)       | 8.00/10.00  |                | (Ei. or Elong.)       |            |             |
| Others (if any)   |             | report content | Reduction of Area     |            | 40%         |
| Phosphorous (P)   | .20         |                | (R.A. or Red.)        |            |             |
| Silicon (Si)      | 1.00        |                | Hardness              |            | 140/255 BHN |
| Sulfur (S)        | .25 MIN     | aim .3040      | (RB,RC,or BHN)        |            | Aim 160-180 |

All singular chemisty values are

All mechanical properties are MINIMUM unless otherwise noted

REVISION DATE: 05/25/23

 $\underline{\text{MAXIMUM}}$  unless otherwise noted

## OTHER TEST(S) AND/OR REQUIREMENTS

MACRO ETCH TEST & MICRO STRUCTURE TO BE SATISFACTORY

MERCURY FREE CONTAMINATION STATEMENT

FREE FROM RADIOACTIVE CONTAMINATION

NO WELDING OR WELD REPAIR STATEMENT EDDY CURRENT TESTED

REPORT GRAIN SIZE PER ASTM E112-96

SOLUTION ANNEALED CONDITION A, TEMP. 1040C/1900F MINIMUM AND WATER QUENCHED

FINISHED CONDITION, MELT AND HOT WORKING PRACTICES TO BE REPORTED.

GRADE AND HEAT NUMBERS MUST BE METAL STAMPED AT BOTH ENDS ON SIZES 1" DIA. AND LARGER

COLOUR CODE BLUE

BUNDLE WEIGHT - 2200 LBS MAXIMUM

## IMPORTANT:

ORIGINAL CERTIFICATES OF CHEMICAL & PHYSICAL ANAYLSIS REQUIRED TWO (2) WEEKS BEFORE SHIPMENT ARRIVES

ALL TEST REPORTS MUST STATE COUNTRY OF ORIGIN

TEST REPORTS MUST HAVE THE SIGNATURE NAME AND TITLE PRINTED

ALL TEST REPORTS MUST BE SIGNED BY AUTHORIZED PERSON